

# TAE<sub>PLUS</sub>

Air-cooled industrial chillers for high ambient temperature with Scroll compressors and R134a refrigerant.

Cooling capacity 10 - 140 kW





# The TA Fevo Plus air cooled chillers specifically designed for us

The TAEevo Plus air cooled chillers, specifically designed for use in industrial applications, are compact units equipped, as standard, with an internal storage tank and pump, offering a tried and tested solution that has received worldwide acclaim.

The innovative evaporator-intank configuration ensures reduced ambient heat gain and a steady temperature of the process fluids. The use of components sourced from premium manufacturers and extensive factory testing of all units make for highest reliability levels, minimising the risks of unplanned stoppages and increasing productivity levels. An extensive range of accessories, coupled with operating limits among the most generous available on the market, allow TAEevo Plus to be personalised to a variety of industrial applications.



Cooling, conditioning, purifying.

### **Benefits**

- The unique evaporator-in-tank configuration has been specifically designed for process cooling applications. It allows high flow rates with low pressure drops;
- Scroll compressors ensure high efficiency, excellent performance and elevated energy savings;
- Extended operating limits: Tw in max = +35 °C; Tw out min = 0 °C; Tamb max = +50 °C; Tamb min = 0 °C;
- R134a non ozone depleting refrigerant increase the performance thanks its outstanding heat conductivity;
- The oversized hydraulic tank is standard and is able to compensate for the imbalances caused by sudden changes in load demand from
- IP54 electrical protection rate makes TAEevo Plus suitable for outdoor installation;
- For the mod.031-121 dual frequency as standard 400V/3/50 Hz -460V/3/60 Hz;
- Extensive range of accessories and kits, allow each unit to match the specific customer requirements;
- Cooling circuit suitable both for atmospheric and pressurized hydraulic circuits (up to 6 barg):
- Comprehensive safety equipment, including phase monitor pressure switches, antifreeze sensors, level sensors, crankcase heaters and an internal hydraulic bypass circuit.

### **Versions**

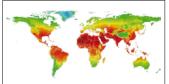
• Non Ferrous Version (mod. 031-301).

IC208CX sophisticated microprocessor

connectable to supervisor systems

through RS485 or xWEB300D kits.

### The refrigerant R134a and the condensers with high surface alllow a reliable operation also at high temperatures up to +50 °C.



## Standard Pump P3 (3 barg); optional P5 pump (5 barg). Available version with P3 pump and hydraulic circuit suitable for open storage tank systems

Standard features • Refrigerant R134a;

air filters as standard:

valve, pressure gauge;

• Protection rating: IP54;

Phase monitor;

• P3, P5 pumps;

pressure;

6 barg);

for mod. 381 - 802)

· Refrigerant pressure gauges;

• Compressor crankcase heater.

Main options and kit

• Hermetic Scroll compressors;

fins, installed inside the water storage tank;

• High and low refrigerant pressure switches;

• Parametric microprocessor control IC208CX;

· Version with painted fins against corrosion;

• EC brushless axial fans with high efficiency; Anti-freezing heaters (on tank and pumps);

• Electronic expansion valve (mod. 081 - 802):

Supervisor kits: RS485 ModBus, xWEB300D;

• High-efficiency finned coil evaporator with copper tubes and aluminum

• Oversized air-cooled condensers (copper tubes /aluminium fins) with

• Storage tank (design pressure 6 barg) complete with pump, filling/drain

• Internal hydraulic bypass between the inlet and outlet connections;

• Dynamic set point function (ambient temperature sensor standard);

• Manual filling tank kit: suitable for hydraulic circuits at atmospheric

• Automatic filling kit: suitable for pressurized hydraulic circuits (up to

 Remote control kit VICX620 display LED, VGI890 display LCD (max 150 m); · Adapter kit for remote control display VICX620 and VGI890 (necessary

Remote ON/OFF kit and remote control kit (max 150 m);

• Automatic hydraulic bypass kit external (mod. 015-602).

• Electronic level sensor with water conductivity function;

Axial fans with die-cast aluminum/plastic crescent-shaped blades;



# The integral yet removable high capacity water tank ensures very precise water temperature control.



TAEevo Plus		031	051	081	121	201	301	401	602	802
Cooling capacity 50/60 Hz (1)	kW	10,3/11,9	15,2/17,6	22,0/25,3	31,3/35,7	42,6/-	55,2/-	73,2/-	113,7/-	140,6/-
Total absorbed power 50/60 Hz (1)	kW	2,26/2,97	3,12/3,92	4,52/5,63	6,87/8,63	8,96/-	12,0/-	16,3/-	24,4/-	32,4/-
Cooling capacity 50/60 Hz (2)	kW	7,33/8,51	10,8/12,6	15,9/18,4	22,6/26,0	31,0/-	39,9/-	56,1/-	81,5/-	107,8/-
Total absorbed power 50/60 Hz (2)	kW	2,53/3,29	3,48/4,36	5,03/6,26	7,59/9,52	10,0/-	13,3/-	18,4/-	27,0/-	36,6/-
Power supply	V/Ph/Hz	400/460 ± 10% / 3 - PE / 50/60				400 ± 10% / 3 - PE / 50				
Noise level (50/60 Hz) (*)	db(A)	52,3/55,3	52,3/55,3	53,6/56,6	55,1/58,1	56,3/-	57,5/-	62,7/-	62,5/-	64,6/-
Width	mm	660	660	761	761	866	866	1150	1255	1251
Depth	mm	1315	1315	1862	1862	2250	2250	2793	3298	3545
Height	mm	1373	1373	1437	1437	2054	2054	2090	2119	2151
Working weight (P3 pump)	Kg	324	353	488	654	946	1045	1397	1741	2276
Tank volume	l	115	115	140	255	350	350	410	500	678
Tank water connections	Rp	1"	1"	1 1/2"	1 1/2"	2"	2"	2 1/2"	2 1/2"	3"

All data refers to standard units at the following nominal conditions:

- (1) Evaporator water inlet/outlet temperature 20/15 °C, external air temperature 25 °C.
- (2) Evaporator water inlet/outlet temperature 12/7 °C, external air temperature 35 °C.
- (\*) Sound pressure level in free field at 10 m from unit condenser side and 1,6 m from ground. Data declared according to UNI EN 14511:2013.











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